

Work Order ID 84627

84627

Page 1

May 17-12 11:47:34 AM

Item ID: D412-758-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 17/05/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: ML5

Date: 12/05/17

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-758	C

100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP412-758-015	CHG001							

JB

2 12.05.31
12-5-30
 ②

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

2 12/5/30 JB

115	QC4- 100% Inspect kits for completeness	0.00							
115									
QC	Memo	0.00							
Quality Control									

2 12.05.31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-758-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 17/05/2012 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 2.00 ***2***

Customer:

Reference:


Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015								
	Location: <u>122</u>								
	PPP Rev: <u>B</u>								
130		0.00							
130	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

12/5/31 
MR
12-05-31

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 84627

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Parent Item: D412-758-015

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3531-041

Manufactured

No

110

Each

2.0000

1

2

**

D3531-041

Bracket Assembly

Location

Loc Qty

Loc Code

ST227

2

83012

2

83012

D2464

Manufactured

No

110

f

585.8511

1.05

2.210526

**

D2464

3/4 Seal

Location

Loc Qty

Loc Code

ST404

585.8511

61878

85.8511

83543

500

61878

cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***

D3525-1

Manufactured

No

110

Each

10.0000

1

2

**

D3525-1

Placard

Location

Loc Qty

Loc Code

ST053

10

81318

10

81318

D3645-1

Manufactured

No

110

Each

40.0000

4

8

**

D3645-1

Washer

Location

Loc Qty

Loc Code

ST059

40

35024

12

35025

28

35025

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

AN525-10R7

Purchased

No

110

Each

446.0000

7

14

AN525-10R7

Screw

**

Location

Loc Qty

Loc Code

ST345

446

115371

7

116737

37

118686

100

120833

2

121390

300

121390

NAS1149DN632J

Purchased

No

110

Each

268.0000

4

8

NAS1149DN632.J

Washer

**

Location

Loc Qty

Loc Code

ST298

268

118428

268

118428

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

7

14

AN960.ID10

Washer

**

121243 JB

MS21042L06

Purchased

No

110

Each

280.0000

4

8

MS21042I 06

Nut

**

JB 12105130

Location

Loc Qty

Loc Code

ST300

280

118354

2

119109

1

119758

1

120360

26

121444

150

121556

100

120360

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

MS24693-S29

Purchased

No

110

Each

84.0000

4

8

**

MS24693-S29

Screw

Location

Loc Qty

Loc Code

ST288

84

103915

84

RAM-B-201U-A

Purchased

No

110

Each

12.0000

2

4

**

RAM-B-201U-A

Socket Arm, 1.75"

Location

Loc Qty

Loc Code

ST396

12

121307

4

121391

8

RAM-B-202U

Purchased

No

110

Each

12.0000

2

4

**

RAM-B-202U

Round Plate Mount, Single 1" Ball

Location

Loc Qty

Loc Code

ST396

12

121307

4

121391

8

RAM-B-217U

Purchased

No

110

Each

15.0000

1

2

**

RAM-B-217U

Round Plate Mount, Dual 1" Ball

Location

Loc Qty

Loc Code

ST382

5

120639

5

ST396

10

121307

2

121391

8

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Shop Packet Print

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

2,556.000

3

6

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST300

2556

117885

32

119017

1094

119075

138

121349

359

121444

933

121349

JB 12/09/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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